

MECHANICAL ENGINEERING DEPARTMENT A Report on one day Industrial Visit to "Vrindavan Industries, Sachin, Surat"

EXECUTIVE SUMMARY

Mechanical Engineering Department of S.N.P.I.T. & R.C., Umrakh arranged an industrial visit to Vrindavan Industries, Sachin, Surat on 2nd March 2024 with 25 students of 6th sem Mechanical Engineering. The purpose of the visit was to enhance industrial exposure of the students, get practical knowledge of manufacturing procedures. Our faculty coordinator Mr. Milan R. Patel took part in prestigious industrial visit.

AIM OF INDUSTRIAL VISIT

Industrial visit is considered as one of the tactical methods of teaching. The main reason behind this- it lets student to know things practically through interaction, working methods and employment practices. Moreover, it gives exposure from academic point of view. Main aim of industrial visit is to provide an exposure to students about practical working environment. They also provide students a good opportunity to gain full awareness about industrial practices. Through industrial visit students get awareness about new technologies. Technology development is a main factor, about which a students should have a good knowledge. Visiting different companies actually help students to build a good relationship with those companies. We know building relationship with companies always will always help to gain a good job in future. After visiting an industry students can gain a combined knowledge about both theory and practical. Students will be more concerned about earning a job after having an industrial visit.

ABOUT INDUSTRY

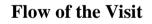
Vrindavan Industries is a sub division of Alidhra Wavetech, Udhyog Nagar, Udhna, Surat. Weavetech's Textile Machinery Division is a part of the larger Weavetech Group of Industries covering a wide area including Textiles, Engineering, Pharmaceuticals,

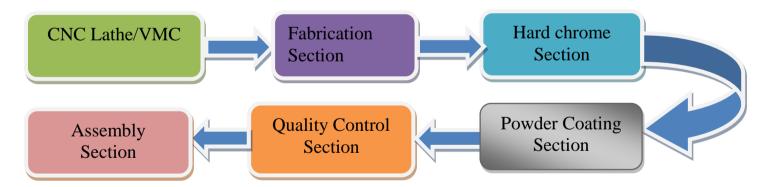


Cement, Real-Estate as well as Agriculture. The core competencies of the group lie in developing & supporting self-sustaining management teams to take control of the growth of these different segments.

Since 1980s, Weavetech has been at the forefront of indigenous technology development in the field of Twisting & Weaving machineries leading R&D efforts specific to answer to the growing needs of a developing market like India. Leveraging on core competencies in research and development, Weavetech offers a portfolio of products & solutions that have proved to be highly cost-effective & offers the best value to the Textile Industry. Under the guidance of mentor, Mr. Denish Mehta, Vrindivan Industries is able to offer their valuable clients, a range that is appreciated for its quality, durability and longer service life.

ACTIVITIS AND OUTCOMES OF THE VISIT





As scheduled, the visit team reached Vrindivan Industries at 9:30 am. Warm welcome was received from company representatives and they gave us the brief idea about their work culture. Then Technology description by Engineering team was imparted to us.

Students has visited following departments and understand the processes which undertaken for the manufacturing of various Textile Machinery Parts:

- CNC Lathe/VMC Section
- Fabrication Section



- Hard Chrome Section
- Powder Coating Section
- Quality Control Section
- Assembly Section

Below is the Technology learning from the industrial visit at Vrindivan Industries which will impart roots of knowledge in our students of Bachelor of Engineering.

When the visit team reached at the location they found that there are various divisions of the manufacturing. All division makes the products based on textile products. At the first, our visit starts by introducing some of the basic process of sheet metal manufacturing, CNC machines and introduction on the staff of the CNC section. They told us that they are making the products for Alidhra Wavetech like textile components.

Around 10:00 A.M. we started our visit in quality control section. In this section, there was a various measurement instruments which used to measure the dimensions of various textile products. They described us that they were measuring the outer diameter as well as roundness of work piece by using the various instruments such a like dial gauge, vernier caliper, hardness tester etc.

After the introduction of quality section we gathered at the sheet metal manufacturing Section where different types of sheet metal machines were available such a like laser cutting machine, Punching machine, Shear Cutting Machine, Bending machine etc. All the machine are used to perform operations on sheet metal which used in textile machinery.

After the sheet metal section we gathered at the CNC/VMC Section where different types of CNC/VMC machines were available. First they described us the Vertical milling machine. They used machines like CNC turning center, Shaper, Shear cutting m/c, Slotting m/c, Band grinding for better accuracy and productivity. They described us all the machine operations and how they are used for manufacturing.

After the CNC/VMC Section we moved towards the fabrication Section where different types of metal joining machines were available. First they describe us the basic arc welding



machine. They used machines like TIG, MIG, Spot welding machine, Arc cutting machine to join and cut the various components of textile machinery.

After the fabrication Section we gathered at the assembly Section where different types of assembly machines were available. First they describe us the different types of components gather here to be assembled then they have perform one assembly operation which used for the yarn winding purpose in textile industry.

After the assembly Section we moved to the powder coating Section where different types of metal coating machines were available. They perform the coating operation of the various sheet metal which used on machine frame of the textile machinery.

After the powder coating section we moved to the foundry Section where different processes of the casting were conducted to produce various components of textile machinery. First they described us about the sand conditioning plant which produce the sand used for casting mold. There are various molding machines available such a like jolting and squeezing machine, sand slinger machine, shot blasting machine. They used induction furnace to melt the raw material of casting. Around 1:00 P.M. we almost completed our visit with satisfactory knowledge.

APPRECIATION

The students got the opportunity to learn about different products and process which undergoes the subject Computer Aided Manufacturing. In addition, Machine learning was given by their officials at every corner of their plant. We S.N.P.I.T. & R.C. Mechanical Engineering department team are really thankful to the Vrindivan Industries, Surat and their team.

Report prepared by,

Prof. Milan R. Patel (Mechanical Eng. Dept.) PARTICIPANT DETAILS: ANNEXURE - I VISIT SCHEDULE: ANNEXURE II VISIT PHOTOGRAPHS: ANNEXURE III

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PARTICIPANT DETAILS: ANNEXURE – I

		SNPIT&RC, UMRAKH							
		MECHANICAL ENGINEERING DEPARTMENT							
	-	STUDENT LIST SEM 6 FOR ATTENDANCE DURING INDUSTRIAL VISIT AT							
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ANNEXURE II VISIT SCHEDULE

SCHEDULE OF VISIT						
Date & Time	2 nd March 2024 & 9:30 AM					
Venue	From: SNPIT & RC, Umrakh,Bardoli	To: Vrindavan Industries, Sachin, Surat, Gujarat - 394 210, India				
Staff Accompanied	Prof. Milan R. Patel					
	Assistant Professor, Mechanical Engineering Department					
Visit Module	Working Factory's Machinery					
No. of Benefited Students	25					



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ANNEXURE III PHOTOGRAPHS

A.VISIT PHOTOS

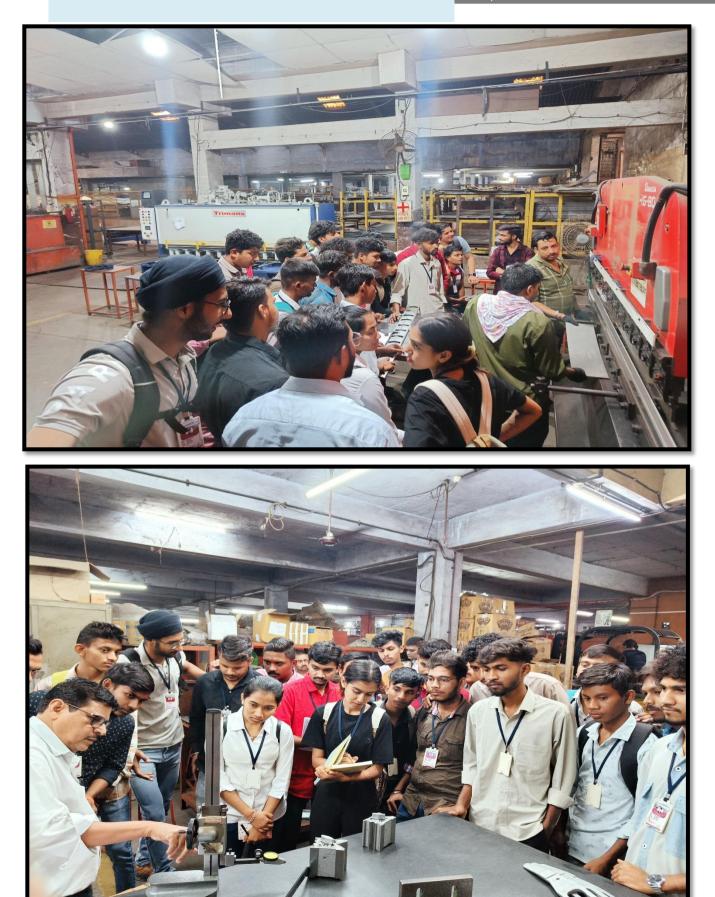






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